				FUNUADBOLPOA			
Uni Combined declaration and	P/280	FGS FILE NO.					
COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated below next to my name; that I verily believe that I am the original, first and sole inventor (if only one name is listed below) or a joint inventor (if plural inventors are named) of the subject matter which is claimed and for which a patent is sought on the invention entitled: ROLL FOR ROLL FORMING AND METHOD THEREFOR							
the specification of which is attached hereto, unless the following box is checked: was filed on as United States patent Application Number or PCT International patent application number and was amended on (if any).							
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.							
I acknowledge the duty to disclose Regulations, §1.56.	all information known to be material to p	patentability in accordance	ce with Title 37, (Code of Federal			
Regulations, § 1.30. I hereby claim priority benefits under Title 35, United States Code §119/365 of any foreign application(s) for patent or inventor's certificate or United States provisional application(s) listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:							
	•						
Prior Foreign or Provisional Applicati COUNTRY	on(s) APPLICATION NUMBER	DATE OF F					
Republic of Korea	P. 2003-27843	(30, April, 2003)		YES X NO			
	1.2002/070	(00,7,pm,					
				YES NO			
	L	L					
I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.							
UNITED STATES APPLICATION NUMBER	DATE OF FILING (day, month, year		STATUS (patented, pending, abandoned)				
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I hereby appoint OSTROLENK, FABER, GERB & SOFFEN, LLP, and the members of the firm, Marvin C. Soffen - Reg. No. 17,542; Samuel H. Weiner - Reg. No. 18,510; Jerome M. Berliner - Reg. No. 18,653; Robert C. Faber - Reg. No. 24,322; Edward A. Meilman - Reg. No. 24,735; Stanley H. Lieberstein - Reg. No. 22,400; Steven I. Weisburd - Reg. No. 27,409; Max Moskowitz - Reg. No. 30,576; Stephen A. Soffen - Reg. No. 31,063; James A. Finder - Reg. No. 30,173; William O. Gray, III - Reg. No. 30,944 and Louis C. Dujmich - Reg. No. 30,625, as attorneys with full power of substitution and revocation to prosecute this application, to transact all business in the Patent & Trademark Office connected therewith and to receive all correspondence.							
SEND CORRESPONDENCE TO: OSTROLENK, FABER, GERB & SOFFEN, LLP 1180 AVENUE OF THE AMERICAS NEW YORK, NEW YORK 10036-8403 DIRECT TELEPHONE CALLS TO: (212) 382-0700							
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.							
FULL NAME OF SOLE OR FIRST INVENTO WOON JIN CHUNG	or inventor's signature	VI Wagn	Jin	DATE			
RESIDENCE Busan-si, Republic		9	COUNTRY OF CI	TIZENSHIP lic of Korea			
POST OFFICE ADDRESS			Торио				
105-2402, Daeu Apt., Dadae-dong, Saha-gu, Busan-si, 604-050, Republic of Korea							
FULL NAME OF SECOND JOINT INVENTOR (IF ANY) INVENTOR'S SIGNATURE Man Hyung LEE DATE 26/05/03							
RESIDENCE Busan-si, Republic of Korea COUNTRY OF CITIZENSHIP Republic of Korea							
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FULL NAME OF THIRD JOINT INVENTOR IK MIN PARK		IN PARK		DATE /05/03			
RESIDENCE COUNTRY OF CITIZENSHIP							
Busan-si, Republic of Korea Republic of Korea							
c/o Busan University, San 30beonji, Jangjeon2-dong, Geumjeong-gu, Busan-si, 609-392, Republic of Korea							

CONTINUED ON PAGE 2

UNITED STATES OF AMERICA COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION					OFGS FILE NO. P/280.3-55		
COUNTRY APPLICATION N		UMBER DATE OF FIL (day, month, yea			PRIORITY CLAIMED UNDER 35 U.S.C. 119		
					YES NO		
					YES NO		
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					YES NO		
					YES NO		
					YES NO		
					YES NO		
			·		YES NO		
					YES NO		
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.							
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY Byung Min KIM		INVENTOR'S SIGNATURE BYLLING MY		1/20	DATE OT 23		
RESIDENCE		JU	m, pycin	P 141	CITIZENSHIP 23		
Busan-si, Republic of Korea					Republic of Korea		
rost office Address c/o Busan University, San 30beonji, Jangjeon2-dong, Geumjeong-gu, Busan-si, 609-392, Republic of Korea							
FULL NAME OF FIFTH KINT INVENTOR, IF ANY JUNG KUN KIM		INVENTOR'S SIGNATURE Kim Jung Kun		un	DATE 5. 23		
RESIDENCE Busan-si, Repu	0			сттгдементе Republic of Korea			
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FULL NAME OF SIXTH JOINT INVENTOR	'S SIGNATURE		DATE				
RESIDENCE	*			CITIZENSHIP			
POST OFFICE ADDRESS					 		